

1 **Taylor Couette Instability in Disk Suspensions:**
2 **Experimental Observation and Theory**

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Abstract

Using the well-known hydrodynamic theory for dilute suspensions of spheroids, we have previously predicted the destabilisation of Taylor Couette flow, due to anisotropic viscous stresses induced by suspended disk-shaped particles [1]. Here we provide experimental evidence for the destabilisation mechanism using suspensions of mica flakes. As a function of the mica concentration, there is good qualitative agreement between the experiment and the theory in the concentration dependence of the critical speed for instability onset and of the axial wavelength of the corresponding Taylor vortices. Quantitative differences are attributed to hydrodynamic interactions between the disks, which we account for in the theory in an ad-hoc fashion using rotary diffusion.

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12 I. INTRODUCTION

13 Taylor Couette flow (TCF) is the flow in the gap between two counter rotating cylinders.
14 When the outer cylinder is held fixed, and the rotation speed of the inner cylinder exceeds a
15 threshold value, the circular Taylor Couette base flow destabilises, which is accompanied by
16 the emergence of so-called Taylor vortices [2]. For Newtonian fluids, the onset of instability
17 corresponds to the Taylor number:

$$\text{Ta} = \frac{\rho\Omega\sqrt{\Delta R^3 R_1}}{\eta_s}, \quad (1)$$

18 exceeding a critical value Ta_c that depends on the cylinder radius ratio R_1/R_2 . Here η_s is
19 the fluid viscosity, Ω is the angular velocity of the inner cylinder, $\Delta R = R_2 - R_1$ is the
20 gap width between the cylinders, and R_1 and R_2 are the radii of the inner and of the outer
21 cylinder, respectively.

22 In non-Newtonian fluids the behaviour is different, and two types of non-Newtonian TCF
23 instabilities have been observed. The first type is driven by centrifugal forces, similar to the
24 Newtonian instability, described above. In this case the non-Newtonian rheology only alters
25 the details of the instability, i.e. the onset speed, the shape and the dynamics of the Taylor
26 vortices, while the driving force remains the same. Examples of this type of instability
27 include fluids with a shear thinning rheology [3–5] or suspensions of rod-like polymers, e.g.
28 polyacrylic acid, xanthan and carboxymethyl cellulose [1, 6–8]. Other examples include dense
29 suspensions of spheres [9–11], where non-Newtonian effects may arise from an anisotropic
30 microstructure [12–15] as well as from a heterogeneous solid concentration [9, 16].

31 The second type of non-Newtonian TCF instability is driven by viscoelastic stresses and
32 persists even in the absence of centrifugal forces. This so-called “elastic instability” has been
33 observed in polymer solutions: [17–19] and in micelle solutions [20] where in the later case,
34 the instability is also affected by shear banding, i.e. by a non-monotonic relationship between
35 the stress and the strain rate. The elastic instability is well understood and reproduced by
36 numerical simulation using constitutive equations of viscoelastic fluids [18, 21].

37 In this work we report on the modification of the centrifugal TCF instability, due to
38 anisotropic viscous stresses generated by suspended disk-shaped particles. It is noted that
39 dilute suspensions of spherical particles (with volume fraction $c \lesssim 0.05$) behave as Newtonian
40 fluids with an elevated viscosity. In this regard it is noted that for $c \lesssim 0.05$, spherical particles
41 may induce a very small destabilising effect, which may be attributed to particle inertia [16].

42 In a previous work we theoretically studied the destabilising effect of anisotropic viscous
 43 stresses induced by disk-shaped particles [1]. In that work we predicted that for suspensions
 44 of perfectly aligned disks, i.e. disk with an infinite aspect ratio and zero rotary diffusivity
 45 D_r , the instability persists even when the centrifugal force becomes vanishingly small. Zero
 46 rotary diffusion corresponds to an infinite rotary Péclet number:

$$\text{Pe} = \frac{\dot{\gamma}}{D_r}. \quad (2)$$

47 Here $\dot{\gamma}$ is the shear rate and $D_r \sim k_B T / (\eta_s l^3)$ where l is the major axis of the disks. It
 48 was indeed predicted that under these idealised conditions, the critical Taylor number [Eq.
 49 (1)], required for instability onset, was equal to zero. It was furthermore shown that, as
 50 $\text{Ta} \rightarrow 0$, the instability growth rate λ decreases as $\lambda \sim \nu \Delta R^{-2} \text{Ta}^2$ (Fig. 4b in Ref. [1]), i.e.
 51 a non-zero growth rate also requires a non-zero centrifugal force.

52 A related but not entirely similar destabilisation mechanism has been observed in sus-
 53 pensions of disk-shaped clay particles [22]. These clay suspensions however generate elastic
 54 stresses and are shear thinning due to rotary diffusion and electrostatic inter-particle forces
 55 [23]. These effects destabilise TCF even in the absence of anisotropic viscous stresses [3].

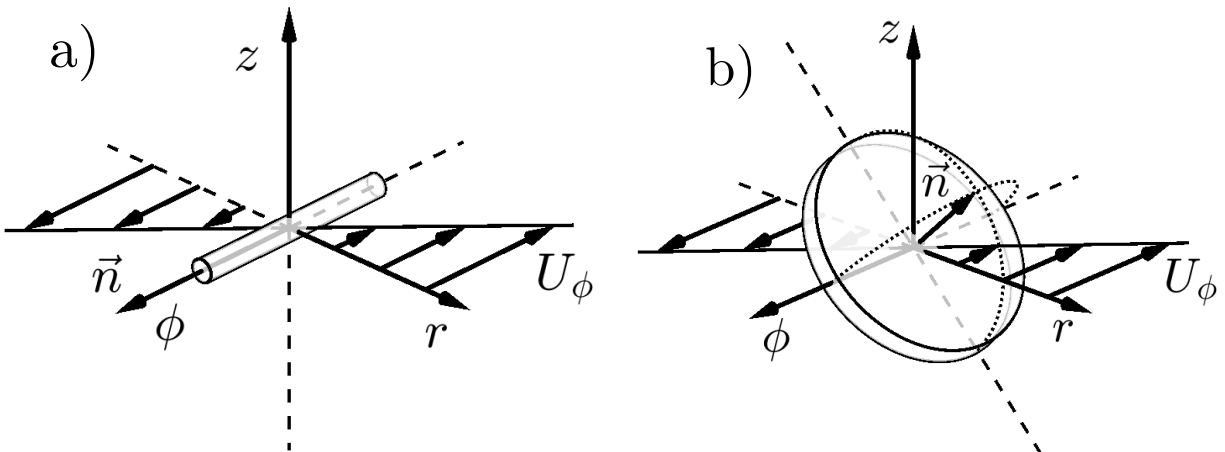


FIG. 1. (a) A rod with its major axis \vec{n} in the azimuthal direction ϕ , does not rotate when subjected to an azimuthal vorticity perturbation. (b) A disk on the other hand tilts its normal \vec{n} away from the radial direction r towards the axial direction z . The mean flow field $U_\phi(r)$ is drawn relative to the motion of the particles.

56 We explain the destabilising effect of suspended disks, by contrasting it to the negligible

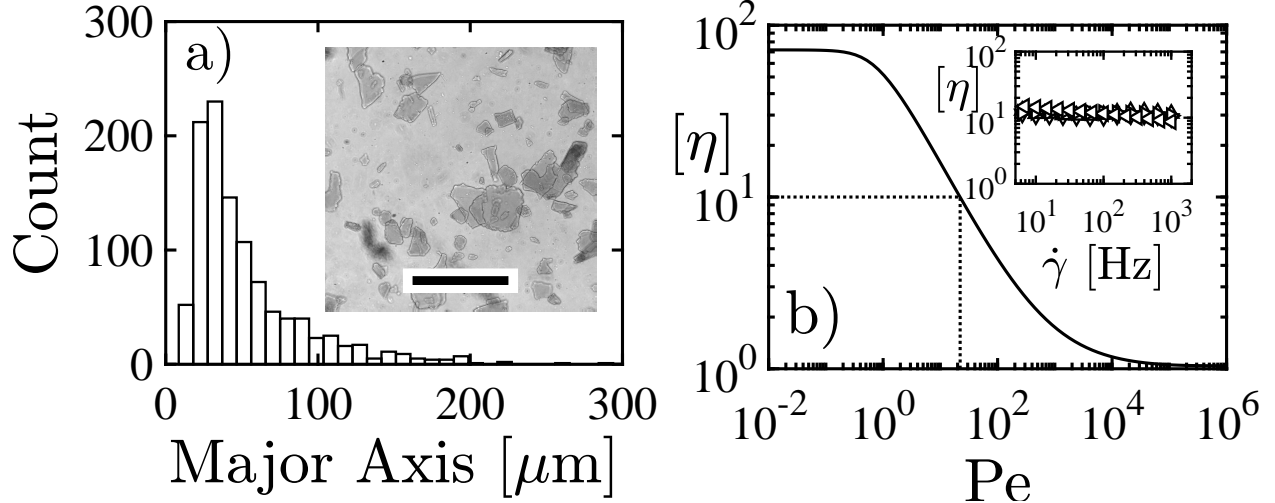


FIG. 2. (a) Mica size distribution, obtained from micrographs, as shown in the inset which has a 200 μm scale bar. (b) The theoretical, intrinsic viscosity $[\eta]$ as a function of the rotary Péclet number Pe in dilute suspensions of disks with an aspect ratio of $r_a^{-1} = 10^2$. The dotted lines indicate the rotary Péclet value $\text{Pe} \approx 22$ that corresponds to the measured $[\eta] \approx 10$. The inset shows the experimentally measured intrinsic viscosity in mica suspensions as a function of the shear rate, for $c = 5 \times 10^{-3}$ (downward triangle), $c = 10^{-2}$ (upward triangle), $c = 2 \times 10^{-2}$ (rightward triangle) and $c = 5 \times 10^{-2}$ (leftward triangle).

57 effect of suspended rods. Fig. 1a illustrates a rod in the Taylor Couette base flow which has
 58 a strain rate $s_{\phi r}$. The flow, gradient and vorticity directions are ϕ , r and z , respectively.
 59 In the limit of an infinite aspect ratio and an infinite Péclet number [Eq. (2)], the rod
 60 major axis \mathbf{n} points in the ϕ -direction and generates no additional stress. A Taylor vortex
 61 perturbation corresponds to azimuthal fluid vorticity ω'_ϕ , i.e. to fluid rotation around \mathbf{n} .
 62 Consequently \mathbf{n} remains fixed and the rod generates no hydrodynamic stress.

63 For a disk, the situation is sketched in Fig. 1b. In the base flow, the disk normal \mathbf{n}
 64 points in the r -direction. A Taylor vortex perturbation ω'_ϕ rotates \mathbf{n} away from the r -
 65 axis and towards the z -axis. The perturbation of the disk normal in the z -direction n'_z
 66 generates a stress perturbation $\sigma'_{\phi z} \sim s_{\phi r} n_r n'_z$ [Eq. (9) below]. This stress perturbation
 67 has an amplifying feedback on the Taylor vortex perturbation ω'_ϕ via $\partial_t u'_\phi \sim \partial_z \sigma'_{\phi z}$ and
 68 $\partial_t u'_r \sim (U/R) u'_\phi$ [Eq. (8) below] and $\omega'_\phi \sim \partial_z u'_r$.

69 **II. EXPERIMENTS**

70 In this work we provide experimental evidence for the destabilising effect of TCF due to
 71 suspended, non-Brownian and (nearly) non-adhesive disks. To this end we use suspensions
 72 of mica flakes (Cornellius Ltd.) with a thickness of $d \approx 1 \mu\text{m}$ and a mass density of 2.93
 73 g cm^{-3} . Fig. 2a shows the distribution of the major particle axis l which is obtained from
 74 20 micrographs, as shown in the inset of Fig. 2a. In addition to inducing hydrodynamic
 75 instability, the mica flakes also serve to visualise the flow structures. The reflectivity of the
 76 suspension depends on the relative orientation of the incoming and the outgoing light w.r.t
 77 to the orientation of the flakes, which in turn is governed by the various components of the
 78 fluid velocity gradient tensor [see Eq. (10) below].

79 We examine one Newtonian fluid, i.e. with a very low flake concentration $c = 10^{-4}$, and
 80 five suspensions with flake volume fractions ranging between $c = 10^{-3}$ and $c = 5 \times 10^{-2}$. The
 81 suspending medium is a mixture of glycerol (volume fraction G), distilled water (volume
 82 fraction W) and aqueous food dye to aid flow visualisation (volume fraction 0.02). For
 83 $c \leq 10^{-2}$ and $c \geq 2 \times 10^{-2}$ we used $(G,W) = (0.71, 0.27)$ and $(0.9, 0.08)$ respectively, which
 84 correspond to a density and a viscosity of $(\rho [\text{g cm}^{-3}], \eta_s [\text{Pa s}])$ of $(1.18, 0.036)$ and $(1.24,$
 85 $0.3)$, respectively. Here the more viscous liquid was used to suppress sedimentation effects
 86 at the higher mica concentrations.

87 The steady shear viscosity η_{eff} of the suspensions is measured using a rotational rheometer
 88 (TA Instruments) equipped with a cone-and-plate geometry. The inset of Fig. 2b shows the
 89 measured intrinsic viscosity:

$$[\eta] = \frac{\eta_{\text{eff}} - \eta_s}{c\eta_s}, \quad (3)$$

90 as a function of the shear rate $\dot{\gamma}$ for the various suspensions. The shear rate range $5 \leq \dot{\gamma} \leq 10^3$
 91 s^{-1} would correspond to a Taylor number [Eq. (1)] range in the TCF setup of approximately
 92 $3 \leq \text{Ta} \leq 6 \times 10^2$. The measured $[\eta]$ collapse for the various c , i.e. $[\eta]$ is independent of
 93 c , causing overlapping (and therefore invisible) markers in the inset of Fig. 2b. Moreover,
 94 for $c \leq 2 \times 10^{-2}$ we see that $[\eta]$ is independent of $\dot{\gamma}$, and for $c = 5 \times 10^{-2}$ there is slight
 95 shear thinning $[\eta] \sim \dot{\gamma}^{-0.02}$. The suspensions are therefore (nearly) rate independent, which
 96 confirms absence of adhesion forces and the corresponding elastic behaviour.

97 The cylinders in the TCF setup have length $L = 155 \text{ mm}$ and radii $R_1 = 21.66 \text{ mm}$ and
 98 $R_2 = 27.92 \text{ mm}$ which correspond to a radius ratio of $R_1/R_2 = 0.77$ and an aspect ratio

99 of $L/\Delta R = 21.56$. The flow cell is enclosed within a rectangular chamber in which water
 100 is recirculated, to keep the fluid temperature in the flow cell at $20 \pm 0.1^\circ\text{C}$ [5]. The inner
 101 cylinder is accelerated from rest with a constant $d\Omega/dt$. The flow cell is illuminated using
 102 a white light-emitting diode (SugarCUBE, Edmund Optics). We image a strip of the flow
 103 cell with a CMOS camera (Phantom Miro 340) at a frame rate of 60 s^{-1} and a resolution
 104 of 2224×16 pixels in the z and ϕ directions. Each image is averaged over the 16 pixels in
 105 the lateral (ϕ) direction, into an axial profile with 2224 pixels. The resulting profiles are
 106 combined into a matrix which is referred to as the light intensity map $I(z, \text{Ta})$. This map is
 107 a function of the height z and of the effective Taylor number Ta :

$$\text{Ta} = \frac{\rho\Omega\sqrt{\Delta R^3 R_1}}{\eta_{\text{eff}}}. \quad (4)$$

108 Here η_{eff} is the measured, effective viscosity; see inset of Fig. 2b.

109 In Fig. 3 we show $I(z, \text{Ta})$ for mica concentrations ranging from $c = 10^{-4}$ to $c = 5 \times 10^{-2}$.
 110 The figure shows that, above a critical Taylor number Ta_c , the circular base flow transitions
 111 into a vortical flow, indicated by the appearance of bright and dark bands in $I(z, \text{Ta})$.
 112 These bands are (nearly) horizontal which shows that the vortices are axisymmetric and
 113 non-oscillatory.

114 For the Newtonian suspension, with negligible mica concentration $c = 10^{-4}$ (Fig. 3a),
 115 the instability starts at both ends in the form of Ekman vortices. Since these end effects
 116 are not associated with the Taylor vortices, we disregard the end regions in the subsequent
 117 analysis. For $c = 5 \times 10^{-2}$ (Fig. 3d) sedimentation effects are manifested by the dark region
 118 in the lower half. These regions are also disregarded from the subsequent analysis.

119 In the more concentrated suspensions (Figs. 3b-d) faint ridges appear for $\text{Ta} > \text{Ta}_c$
 120 which gradually become more distinct as Ta is increased further. This indicates that at
 121 $\text{Ta} = \text{Ta}_c$ the Taylor vortex strength is relatively weak and it grows for $\text{Ta} > \text{Ta}_c$. This
 122 gradual development of the Taylor vortex strength is not observed in the Newtonian system
 123 (Fig. 3a) nor in similar measurements of solutions of flexible or rod-like polymers; see e.g.
 124 Ref. [5].

125 The light intensity map for $c = 10^{-2}$ in Fig. 3b shows another interesting feature; as
 126 Ta is increased, the number of vortices (indicated by the number of bright and dark bands)
 127 abruptly decreases at several points. These events correspond to the merger of two adjacent
 128 vortices. A close-up of such a vortex merger event is provided in the inset of Fig. 3b. This

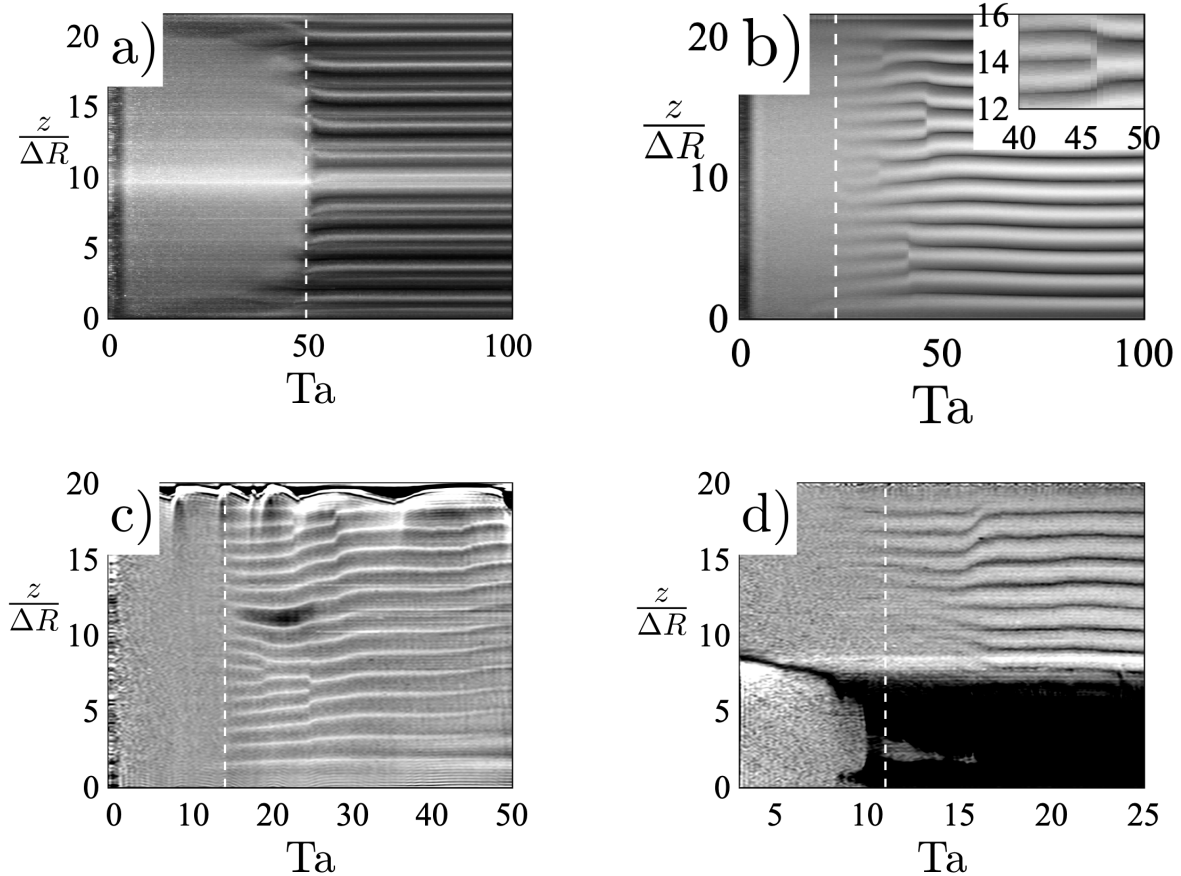


FIG. 3. Light intensity maps $I(z, \text{Ta})$ using $d\Omega^*/dt^* \approx 0.7$ [Eq. (6)] for mica suspensions with concentrations of $c = 10^{-4}$ (a), $c = 10^{-2}$ (b), $c = 2 \times 10^{-2}$ (c) and $c = 5 \times 10^{-2}$ (d). The light intensity maps show the onset of instability as the appearance of the banded structures above a critical speed, indicated by the dashed white lines. The inset of (b) shows a close-up of a vortex merger event.

129 phenomenon has also been observed in solutions of polymers [5, 25]. It is noted that these
 130 sudden jumps are likely due to the finite $L/\Delta R$ of the TCF setup, while for $L/\Delta R \rightarrow \infty$
 131 these changes are expected to be continuous.

132 The onset of instability corresponds to critical values, k_c and Ta_c , of the axial vortical
 133 wavenumber k and of the effective Taylor number [Eq. (4)]. To determine k_c and Ta_c , the
 134 $I(z, \text{Ta})$ (Fig. 3) are first filtered over Ta with a filter-width of $\Delta \text{Ta} \approx 1$. This is to improve
 135 the statistical significance of the variations of $I(z, \text{Ta})$ with Ta . Then for each value of Ta ,

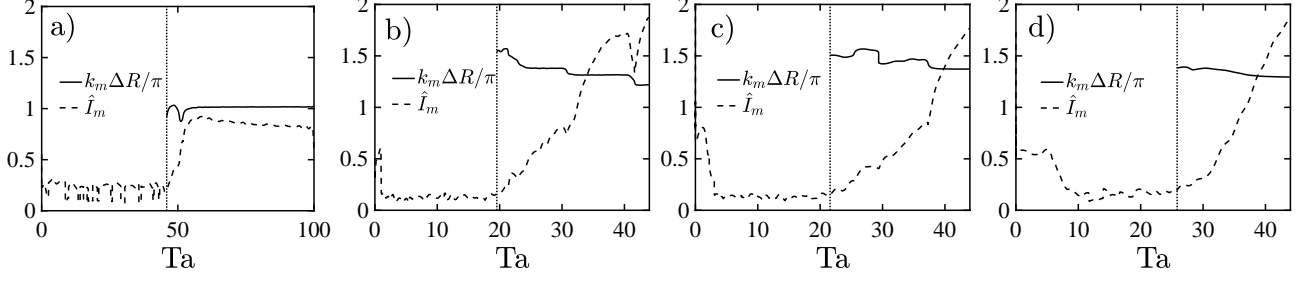


FIG. 4. The maximum \hat{I}_m (arbitrary units) of the Fourier transformed light intensity map [Eq. (5)] and the corresponding wavenumber k_m as functions of Ta for $c = 10^{-4}$ and $d\Omega^*/dt^* \approx 0.7$ (a), and for $c = 10^{-2}$ and $d\Omega^*/dt^* \approx 0.1$ (b), $d\Omega^*/dt^* \approx 0.7$ (c) and $d\Omega^*/dt^* \approx 7$ (d). The critical Taylor number Ta_c is indicated with the vertical dotted lines, which correspond to the growth onset of \hat{I}_m .

136 we compute the Fourier transform:

$$\hat{I}(k, Ta) = \int \exp(izk)I(z, Ta)dz. \quad (5)$$

137 For each Ta we determine the maximum \hat{I}_m of $\hat{I}(k, Ta)$ as a function of k , excluding the
 138 $k = 0$ mode. The maximum \hat{I}_m occurs at wavenumber k_m .

139 Fig. 4a shows \hat{I}_m and k_m as functions of Ta for the Newtonian system (Fig. 3a) using
 140 $c = 10^{-4}$ and a non-dimensional ramp-up speed of $d\Omega^*/dt^* \approx 0.7$ [26]:

$$\frac{d\Omega^*}{dt^*} = \frac{\rho^2 R_1 \Delta R^3}{\eta_{\text{eff}}^2} \frac{d\Omega}{dt}. \quad (6)$$

141 As Ta passes the critical value Ta_c , indicated by the vertical dotted line, \hat{I}_m starts growing
 142 which corresponds to the onset of Taylor vortices. We find a critical Taylor number of $Ta_c \approx$
 143 46 which is very close to the theoretical value of $Ta_c \approx 48$ [24]. The critical wavenumber k_c is
 144 determined as k_m at $Ta = Ta_c$, which gives $k_c \Delta R/\pi \approx 0.92$, which is close to the theoretical
 145 value of $k_c \Delta R/\pi \approx 1.0$. The agreement between experimental results and literature values
 146 confirms that the non-dimensional ramp-up speed of $d\Omega^*/dt^* \approx 0.7$ is sufficiently slow to
 147 ensure quasi steady conditions, i.e. the results are not affected by the finite acceleration
 148 rate.

149 Figs. 4b-d show \hat{I}_m and k_m as functions of Ta for $c = 10^{-2}$ (Fig. 3b) and for three values
 150 for $d\Omega^*/dt^*$. It can be seen that for $d\Omega^*/dt^* \approx 0.1$ and 0.7 the critical values Ta_c and k_c are
 151 close to one another, i.e. $Ta_c \approx 19.7$ and 21.6 and $k_c \approx 1.55$ and 1.51 , while for the larger

152 $d\Omega^*/dt^* \approx 7$, the critical values deviate somewhat, i.e. $Ta_c \approx 26.0$ and $k_c \approx 1.38$. These
 153 results show that for $c = 10^{-2}$, $d\Omega^*/dt^* \approx 0.7$ is sufficiently slow to obtain critical values
 154 that are (nearly) independent of $d\Omega^*/dt^*$. It is finally noted that the vortical wavelength k_m
 155 in Figs. 4b-c show discontinuous jumps which are associated with the vortex merger events,
 156 as shown in Fig. 3b.

157 III. THEORY

158 We now compare the experimental results to the theoretical model of Ref. [1]. The model
 159 is based on the well-known constitutive equations for dilute suspensions of spheroids which
 160 are given by the continuity equation [27]:

$$\nabla \cdot \mathbf{u} = 0, \quad (7)$$

161 and the momentum equation:

$$\rho \partial_t \mathbf{u} = \nabla \cdot (-\rho \mathbf{u} \mathbf{u} - p \boldsymbol{\delta} + \eta_s (\nabla \mathbf{u} + \nabla \mathbf{u}^T) + \boldsymbol{\sigma}). \quad (8)$$

162 The spheroid stress $\boldsymbol{\sigma}$:

$$\frac{\boldsymbol{\sigma}}{\eta_s} = 2\alpha_1 \mathbf{s} + 2\alpha_2 \mathbf{s} : \mathbf{a} \mathbf{a} + \alpha_3 (\mathbf{s} \cdot \mathbf{a} + \mathbf{a} \cdot \mathbf{s}) + \alpha_4 D_r (\mathbf{a} - \frac{1}{3} \boldsymbol{\delta}), \quad (9)$$

depends on the microstructure $\mathbf{a} = \langle \mathbf{n} \mathbf{n} \rangle$. Here \mathbf{n} is the unit vector along the spheroid polar
 axis and $\langle \dots \rangle$ is the average that is weighted with the probability density function of \mathbf{n} .

The microstructure tensor \mathbf{a} evolves as:

$$\begin{aligned} \partial_t \mathbf{a} = & -\mathbf{u} \cdot \nabla \mathbf{a} + \nabla \mathbf{u}^T \cdot \mathbf{a} + \mathbf{a} \cdot \nabla \mathbf{u} \\ & + (B - 1) (\mathbf{s} \cdot \mathbf{a} + \mathbf{a} \cdot \mathbf{s}) - 2B \mathbf{s} : \mathbf{a} \mathbf{a} - D_r (\mathbf{a} - \frac{1}{3} \boldsymbol{\delta}). \end{aligned} \quad (10)$$

163 Here \mathbf{u} is the velocity, ρ is the suspension mass density, p is the pressure, $\mathbf{s} = \frac{1}{2} (\nabla \mathbf{u} + \nabla \mathbf{u}^T)$
 164 is the rate of strain tensor, D_r is the rotary diffusivity which is added to mimic the effects
 165 of hydrodynamic interactions between the non-Brownian disks, c is the spheroid volume
 166 fraction, $r_a = a/b$ is the aspect ratio, a is the polar radius b is the equatorial radius, α_i are
 167 material constants that depend on c and r_a and $B = (r_a^2 - 1)/(r_a^2 + 1)$. The cases: $r_a < 1$,
 168 $r_a = 1$ and $r_a > 1$ correspond to oblate spheroids (disks), spheres and prolate spheroids
 169 (rods), respectively.

170 In order to estimate the effective aspect ratio that corresponds to the size distribution in
 171 Fig. 2a, we use that the disk stress σ scales with the disk major axis cubed [27]. Therefore
 172 the relevant particle dimension is the cube root of the third moment of this distribution
 173 $l_{\text{eff}} = \langle l^3 \rangle^{1/3} \sim 10^2 \mu\text{m}$, giving an aspect ratio of $r_a^{-1} = l_{\text{eff}}/d \sim 10^2$.

174 In the dilute theory [Eqs. (7-10)] hydrodynamic interactions are not taken into account
 175 rigorously. The number of these interactions per particle is proportional to the volume
 176 fraction of the disk-circumscribing spheres $\sim cr_a^{-1}$. In the present work, we consider mica
 177 suspensions with concentrations up to $cr_a^{-1} \sim 5$, for which hydrodynamic interactions are
 178 expected to be important. We model these effects with the rotary diffusion terms (D_r terms)
 179 in Eqs. (9-10). Theoretical and experimental studies have shown that rotary diffusion is
 180 an adequate model for hydrodynamic interactions between rods [28–32]. For disks on the
 181 other hand there are no equivalent studies and at present it is not clear if interactions can
 182 adequately be modelled by rotary diffusion. Below, we shed some light on this issue by
 183 comparing the theoretical model [Eqs. (7-10)] to experimental data, for both steady shear
 184 flow and for the TCF instability.

185 First we show in Fig. 2b the theoretical [Eqs. (7-10)] intrinsic viscosity $[\eta]$ [Eq. (3)] in
 186 the steady shear flow of a suspension of oblate spheroids with an aspect ratio of $r_a^{-1} = 10^2$
 187 as a function of the rotary Péclet number [Eq. (2)]. The theoretical viscosity in Fig. 2b
 188 decreases as a function of Pe. For $\text{Pe} \approx 22$ the model matches the experimental data $[\eta] \approx 10$
 189 (inset of Fig. 2b). We re-emphasise that the mica flakes are non-Brownian and that rotary
 190 diffusion is used as a model for the effects of hydrodynamic interactions between the disks.
 191 We further note that the (near) shear rate $\dot{\gamma}$ invariance of $[\eta]$ (inset in Fig. 2b) indicates a
 192 constant rotary Péclet number [Eq. (2)], i.e. $D_r \sim \dot{\gamma}$.

193 We now present linear stability analysis of the cylindrical coordinate version of Eqs.
 194 (7-10), with respect to axisymmetric perturbations $u'(r) \exp(ikz) \exp(\lambda t)$ where k is the
 195 axial wavenumber and λ is the growth rate. The axisymmetry of the instability modes
 196 is experimentally observed in Figs. 3a-b. Details of the stability analysis are given in
 197 Ref. [1]. Briefly, we discretise Eqs. (7-10) using the Chebyshev collocation method on 30
 198 collocation points. After computing the base state, we compute λ by numerically solving
 199 the corresponding generalised eigenvalue problem. All λ are found to be real-valued, i.e.
 200 non-oscillatory, in agreement with the experimental observations in Figs. 3a-b.

201 To match the experimental system, we use a radius ratio of $R_1/R_2 = 0.77$, a disk aspect

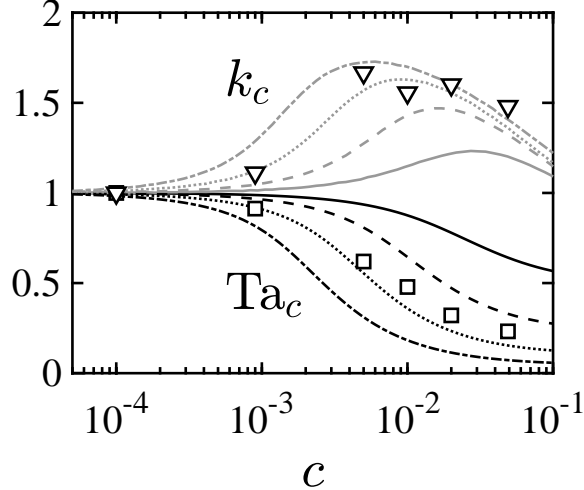


FIG. 5. The critical Taylor number Ta_c (black lines and squares) and the critical vortical wavenumber k_c (grey lines and triangles), normalised by their Newtonian values, plotted versus the disk concentration c . Comparison between experimental data (markers) using $d\Omega^*/dt^* \approx 0.7$ [Eq. (6)] and theory (lines). The theory uses an aspect ratio of $r_a^{-1} = 10^2$ and a rotary Péclet number of $Pe = 1 \times 10^2$ (solid lines), $Pe = 1 \times 10^3$ (dashed lines), $Pe = 1 \times 10^4$ (dotted lines) and $Pe = 1 \times 10^5$ (dash-dotted lines).

202 ratio of $r_a^{-1} = 10^2$ and we vary the disk concentration between $c = 10^{-4}$ and $c = 10^{-1}$ and
 203 the rotary Péclet number between $Pe = 10^2$ and $Pe = 10^5$. For each c and Pe we vary the
 204 wavenumber k of the perturbation and for each k we vary the rotation speed Ω . We thereby
 205 find the critical wavenumber k_c and the critical Taylor number Ta_c that mark the transition
 206 between positive and negative λ , i.e. the onset of instability.

207 Fig. 5 shows good qualitative agreement between the computed and measured Ta_c and k_c
 208 as functions of c . The experimentally measured k_c show a slight discontinuity between $c =$
 209 10^{-2} and $c = 2 \times 10^{-2}$ which is likely due to the change in the suspending medium (see Sec.
 210 II) and the corresponding changes in sedimentation and inter-particle adhesion. These effects
 211 are considered weak, however, since the measured Ta_c (Fig. 5) does not show a discontinuity.
 212 The experimental data for Ta_c agree well with the numerical results for $10^3 \lesssim Pe \lesssim 10^4$. This
 213 range is beyond the value of $Pe \approx 22$, that was required to match the constitutive model
 214 to experiments for steady shear flow (Fig. 2b). This discrepancy highlights that rotary
 215 diffusion is not an accurate model for hydrodynamic interactions between disks. Indeed
 216 hydrodynamic interactions between disks are more complicated than a mere randomising

217 effect. These interactions may also produce the opposite effect of suppressing rotation due to
 218 steric constraints [33]. Nevertheless there is good qualitative agreement between the theory
 219 and the experimental data, in both Ta_c and k_c as functions of c . This agreement supports
 220 our theoretical finding [1] that Taylor Couette flow can be destabilised by anisotropic viscous
 221 stresses due to suspended disks-shaped particles.

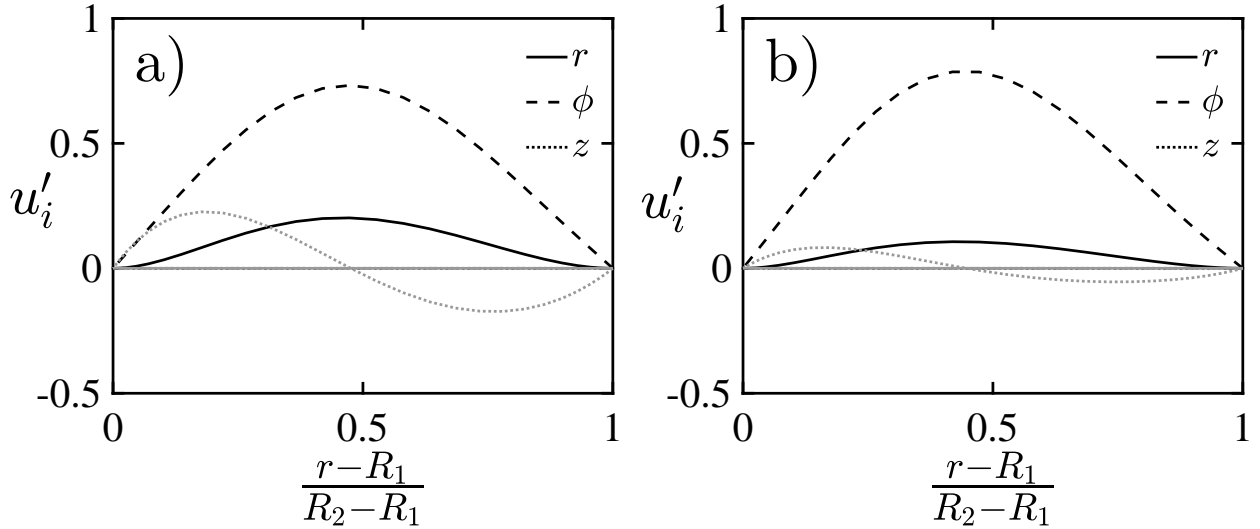


FIG. 6. Real part (black) and imaginary part (grey) of the theoretically computed Taylor vortex in a Newtonian system (a) and in a disk suspension (b), using an aspect ratio of $r_a^{-1} = 10^2$, a rotary Péclet number of $Pe = 3 \times 10^3$ and a concentration of $c = 10^{-2}$.

222 Fig. 6 shows the theoretically computed velocity profiles of the Taylor vortices with $c = 0$
 223 and $Ta = Ta_c \approx 48$ and with $c = 10^{-2}$ and $Ta = Ta_c \approx 24$. Compared to the Newtonian
 224 Taylor vortex (6a), the Taylor vortex in the disk suspension (6b) has a suppressed cross
 225 stream velocity. These results agree qualitatively with the light intensity maps in Fig. 3,
 226 showing that the Newtonian Taylor vortex has a relatively large intensity immediately at
 227 $Ta = Ta_c$ which stays roughly constant for $Ta > Ta_c$, whereas the non-Newtonian Taylor
 228 vortex, using $c = 10^{-2}$, has a relatively small intensity at $Ta = Ta_c$ which increases for
 229 $Ta > Ta_c$.

230 IV. CONCLUSIONS

231 We have previously theoretically predicted that Taylor Couette flow can be destabilised by
232 anisotropic viscous stresses, induced by suspended disk-shaped particles [1]. These particles
233 redirect the transfer of azimuthal momentum from the radial to the axial direction. The
234 theory was based on the well-known constitutive equations of dilute, i.e. non-interacting,
235 spheroid suspensions.

236 In this work we have provided experimental evidence for this destabilisation mechanism,
237 using suspensions of mica flakes. In order to match the theory to the experimental data
238 we have included a rotary diffusion term to the constitutive equations which models the
239 hydrodynamic interactions between the disks. With this modification, there is good qual-
240 itative agreement between theory and experiment in the concentration dependence of the
241 critical speed for instability onset and of the Taylor vortex size. Quantitative differences
242 between the theory and the experiments reflect the imperfection of modelling hydrodynamic
243 interactions using rotary diffusion.

244 This new destabilisation mechanism has a range of potential industrial applications, e.g.
245 to enhance mixing in chemical reactors or to enhance heat transfer in drilling equipment.

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